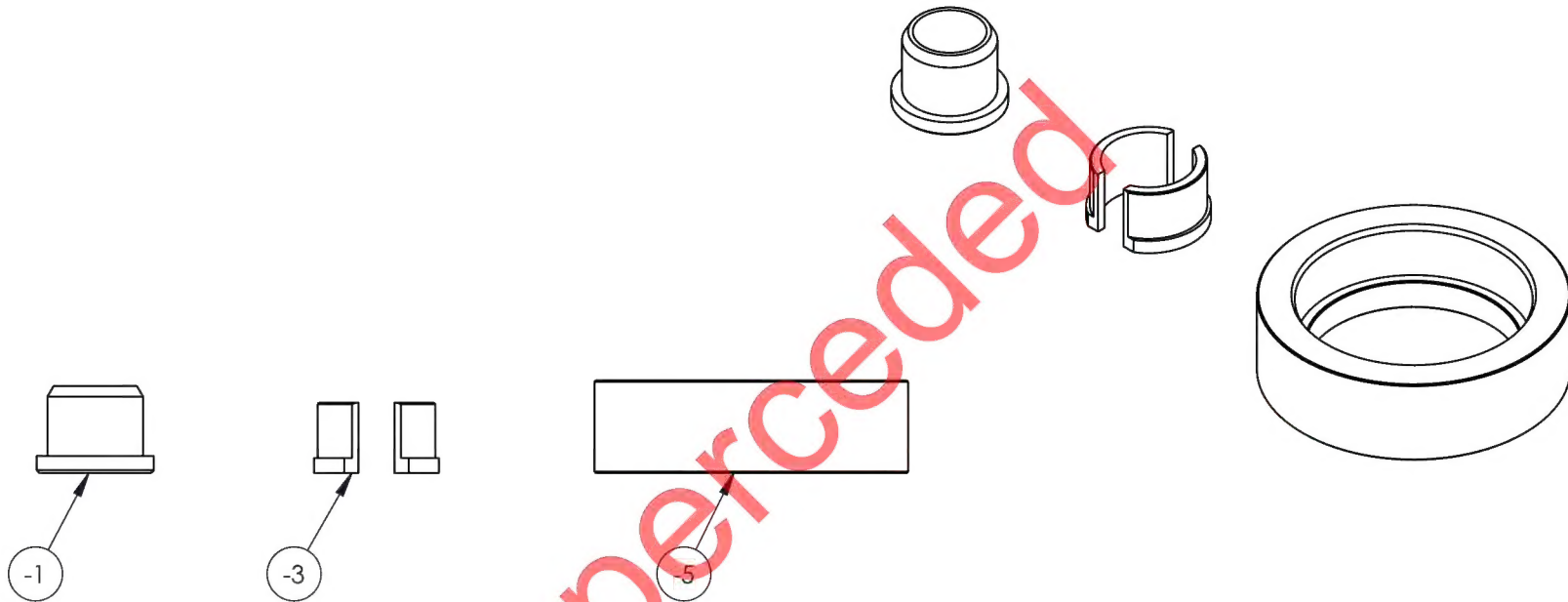


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-1 ADDED ENGRAVE P/N, CH'D DIM WAS Ø2.500 IS (Ø2.500).	9/28/2012	RJC	SE
2	15-0166	-3 ADDED ENGRAVE P/N AND MATCHING ID NUMBER NOTE.	7/9/2015	RJC	JAG



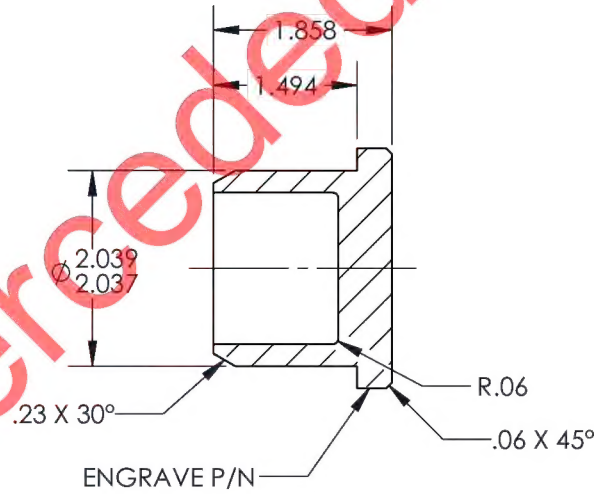
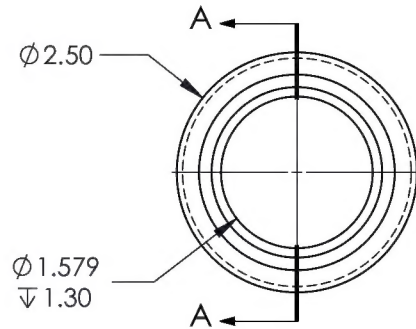
NOTE:
1. PART OF KIT RBW6505G00331-3T.

DART AEROSPACE	
TITLE OIL SEAL REMOVAL PRESS TOOL	
DWG NO. RBW6500X01611-W142F-3T	REV 2
MAT'L	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT
.XX ± .01 ANGLES ± 5°	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW139
SCALE 1:4	DATE 12/31/2008
SHEET 1 OF 4	

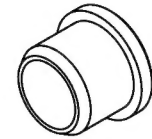
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	PRESS TOOL	1018/1020		2
			-3	1	TWO HALF PRESS TOOL	1018/1020		3
			-5	1	SEAT	6061		4

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		•1 ADDED ENGRAVE P/N, CH'D DIM WAS Ø2.500 IS (Ø2.500).	9/28/20012	RJC	SE



SECTION A-A



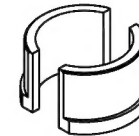
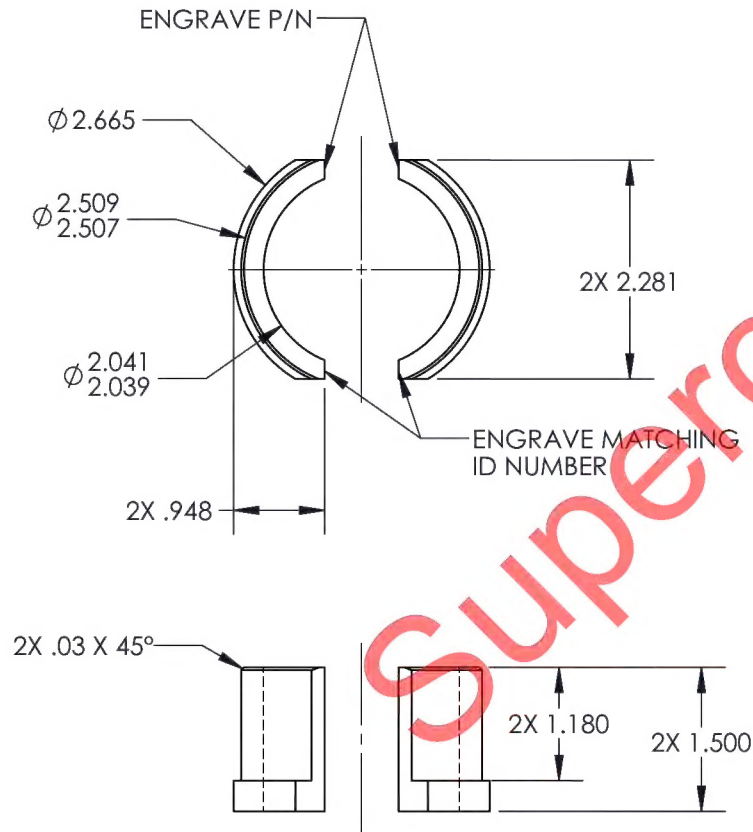
(-1)

PRESS TOOL

DART AEROSPACE	
TITLE OIL SEAL REMOVAL PRESS TOOL	
DWG NO. RBW6500X01611-W142F-3T-1	REV 2
MAT'L 1018/1020	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH BLACK OXIDE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:2	DATE 12/31/2008
SHEET 2 OF 4	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0166	-3 ADDED ENGRAVE P/N AND MATCHING ID NUMBER NOTE.	7/9/2015	RJC	JAG



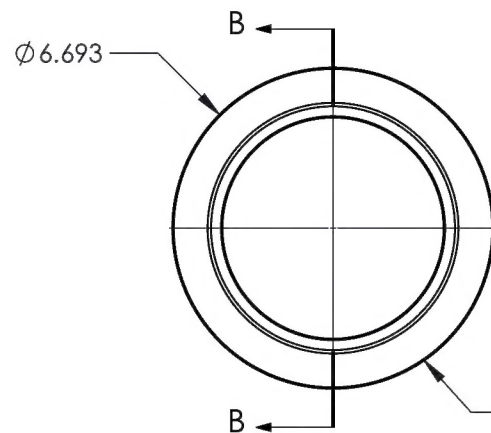
Superseded

(-3)
TWO HALF PRESS TOOL

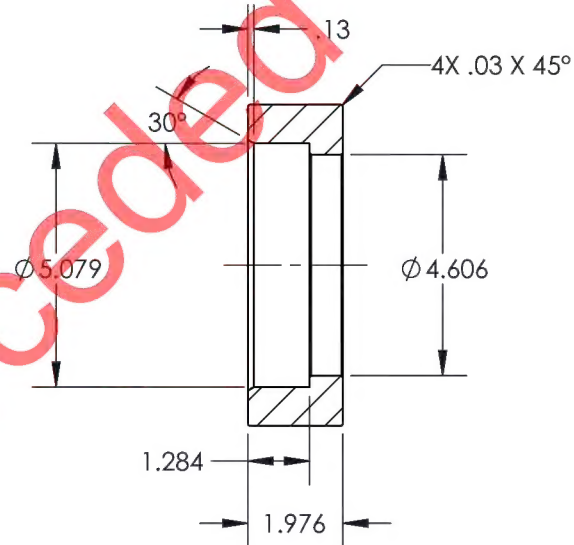
DART AEROSPACE	
TITLE OIL SEAL REMOVAL PRESS TOOL	
DWG NO. RBW6500X01611-W142F-3T-3	REV 2
MAT'L 1018/1020	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH BLACK OXIDE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:4	DATE 12/31/2008
SHEET 3 OF 4	

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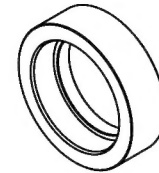
REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



ENGRAVED T/N, S/N,
MADE IN USA



SECTION B-B



(-5)

SEAT

DART AEROSPACE	
TITLE OIL SEAL REMOVAL PRESS TOOL	
DWG NO. RBW6500X01611-W142F-3T-5	REV 2
MAT'L 6061	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH BLACK ANODIZE
.X ± .1	SPEC MIL-A-8625F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:4	DATE 12/31/2008
SHEET 4 OF 4	